

CYCLIC AUTOTHERMAL HYDROCARBON REFORMING PROCESS

RELATED APPLICATION

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ms
2/24/04
This application is a continuation-in-part of pending U.S. Patent
Application Serial No. 09/175,175 ^{now US Patent 09/909,622} filed on October 20, 1998.

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BACKGROUND OF THE INVENTION

Field of the Invention

09909622-072001
This invention relates to the partial oxidation and/or reforming of
15 hydrocarbons, and more particularly to the production of hydrogen and
carbon monoxide by the partial oxidation of hydrocarbons, steam reforming of
hydrocarbons or a combination of the two to achieve an auto-thermal
process. Specifically, the invention relates to the use of an oxygen ion
conducting ceramic in particulate form in a cyclic process, involving the
20 reaction of oxygen in air feed with the ceramic in one step and the reaction of
hydrocarbon feed, with or without steam, with the above oxygen-enriched
ceramic in another step, to produce hydrogen and carbon monoxide products.

Description of Art

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Synthesis gas and its components, hydrogen and carbon monoxide,
are conventionally produced by the steam methane reforming (SMR) or by
the high temperature partial oxidation of hydrocarbons with controlled
amounts of air or oxygen. In the SMR process, a large amount of heat must
30 be supplied into the reactor for sustaining the highly endothermic SMR
reaction. Therefore, expensive shell-and-tube type reactors must be used to
facilitate the heat exchange. The overall production rate of the SMR process